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005624

D350-607-511
Job Sheet 183423



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		SEP 25 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Stores/Pkg-2		
140	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging1-3		
150	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC4		
160	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-1		
165	DC	4 pcs	10/12/18	10/12/18	0.00	0.00	DC		
170	QC21-FG	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	5106950
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	5094522
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	5095644
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	5093508
D3910-3	Crosstube Lug	8 Ea (2 ea)	90-Start up Operation	5067439
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5102494X3
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5102494X3
D3984-030	Rubber Extrusion, X-tube, 3" 511390X11	32 Ea (8 ea)	90-Start up Operation	5104239X1 5077602X20
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5116201X1 5120624X3
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5112022X3
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5093510X1 5116901X1
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5102286
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5094597
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5067266X2 5083542X6
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5083558
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5051977
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	5105453
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050161

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DART
AEROSPACE

Container No: S121283


Part: D350-607-511
Job No: 183423

Serial No/Batch: S121283

Revision:
Inspector:
Exp Date:
Instructions: TC STC SH94-14 Issue 3
FAA-STC SR002131

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	531	0
	AN4-42A	16	159	0
	AN6-13A	8	73	0
	D3501-1	32	495	0
	D3910-3	8	24	0
	D3910-5	4	26	0
	D3910-7	4	19	0
	D3984-030	32	159	0
	D4085-3	4	21	0
	D4148-041	4	0	0
	D4149-041	4	0	0
	D4713-1	4	35	0
	D4775-041	8	1	0
	D4776-3	8	30	0
	MS21042L4	96	3,818	0
	MS21042L6	8	452	0
	MS3367-5-0	4	758	0
	NAS1149F0432P	160	1,557	0
	NAS1149F0663P	16	746	0
Part Specifications				
Specifications could not be found.				

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5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
	1			D3912-041	EYEBOLT RECEIVER ASSY
	4			D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
	1			D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
	1			D4874-041	CARGO TUBE ASSEMBLY
	1			D4875-043	CARGO TUBE AFT STRUT
	1			D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
	1			D5028-041	PLUG ASSEMBLY
	1			D5031-041	LOCK PIN ASSY
	2			AN310-4	CASTLE NUT
	2			AN4-11	BOLT
	4			AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
	4	24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
	2			MS24665-151	COTTER PIN
	20	40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Description: QUICK RELEASE BASKET MOUNTING

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